

Quality Assurance and Regulatory Affairs  
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July 14, 2020

**UN/DOT Design Type Certification**

<b>Report No:</b>	F-1978-200610	<b>Test Type:</b>	Periodic Retest
<b>Test Date:</b>	June 10, 2020	<b>Expiration Date:</b>	June 10, 2021
<b>Test Facility:</b>	Greif – Alsip, IL Technical Center 4300 W 10th Street Alsip, IL 60803		

Attached are our laboratory test result sheets of the UN/DOT Performance Test on the fibre drums that were conducted at the above test facility location.

This design is manufactured at the following location(s): Englishtown, Naperville, Van Wert, Wright City.

These sample containers, that were made with the proper components, passed the required tests for the following UN Marking(s):

1G/X120/S 1G/Y120/S 1G/Z120/S

Thank you and best regards.

A handwritten signature in black ink, appearing to read "P. Zamperin", written over a horizontal line.

Phil Zamperin  
Director, Quality Assurance and Regulatory Affairs

This test report is the property of Greif. The know-how, methods and techniques disclosed in this report are confidential information which can only be used by those persons with specific written authorization from Greif.

**Quality Assurance and Regulatory Affairs  
United Nations/IMO/DOT  
Performance Test**



**DESIGN TYPE Details**

**Report No:** F-1978-200610  
**Date Tested:** June 10, 2020  
**Qualification Date:** November 4, 2005  
**Drum Style:** LR  
**Drum Type:** Lok-Rim Fibre Drum  
**UN Certified Marking(s):**



1G/X120/S



1G/Y120/S



1G/Z120/S

**Diameter:** 23 inches  
**Overall Height:** 43 inches  
**Tare Weight:** 19.1 lbs  
**Gallon Capacity:** 29 - 75  
**No of Lams:** 7 lams  
**Sidewall Material:** Kraft  
**Kraft Weight:** 56#  
**Sidewall Liner/Barrier:** None  
**Top Chime:** .022 Narrow  
**Bottom Chime:** .022 Narrow  
**Closing Ring:** Steel Lok-Rim .022  
**Cover Material/Thickness:** Steel FDC Plain No Gasket 24ga  
**Bottom Material / Thickness:** Fibre .220  
**Top Seal:** None  
**Bottom Seal:** None  
**Poly Bag/Poly Tubing:** None  
**Bag/Poly Tubing Application:** N/A

**Drum Construction:**

Shell/Tube is constructed of convolutely wound kraft or barrier (if applicable) paper using adhesive to bind individual layers. Metal reinforcing chime bands are installed on the shell/tube to each of the top and bottom ends of the sidewall tube so as to form an outwardly directed step which is integral with and incorporates the fibre sidewall. A bottom element is mechanically crimped to lock bottom and shell together. If the design type includes a bag it may be mechanically crimped into the bottom chime or dropped in as a separate unit as indicated in the specification. Top shell/chime is mechanically formed with an inverted curl that allows for attachment of a cover and locking ring.

**RETEST DESIGN TYPE RESULT SHEET**

**Report No:** F-1978-200610  
**Date Tested:** June 10, 2020  
**Qualification Date:** November 4, 2005  
**Drum Style:** Lok-Rim Fibre Drum  
**UN Certified Marking(s):**



1G/X120/S



1G/Y120/S



1G/Z120/S

<b>Maximum Capacity:</b>	284.3 Litres	75 Gallons
<b>Capacity Range:</b>	110.0 - 284.3 Litres	29 - 75 Gallons
<b>Test Mass - Gross:</b>	120.0 KG	264.6 Lbs
<b>Tare:</b>	8.6 KG	19.0 Lbs
<b>Net:</b>	111.4 KG	245.6 Lbs

**Drop Test (49 CFR 178.603)**

Package Preparation: Drums filled to 95% minimum capacity, with material similar in density sufficient to represent the gross mass package weight indicated in the certification, min grain size 125 micrometers

Conditioning: 24 Hours at 23°, +/- 2°C Temperature and 50%, +/- 2% Relative Humidity

Drop Height:	1.8 Metres / 70.9 Inches
Diagonal Top Drop   Closure/ Handle @ Impact Point:	3 Units Passed
Diagonal Btm Drop   On bottom edge:	3 Units Passed

**Vibration Test (49 CFR 178.608)**

Capable of withstanding, without rupture or leakage, the vibration test procedure in 49 CFR 178.608.

**Dynamic Compression Test (49 CFR 178.606)**

Package Preparation: No Package Content

Conditioning: 24 hours at 23°C, ±2°C temperature and 50%, ±2% relative humidity.

Total Mass:	(5.9 Units * 120 KG Each) 1.5 x Static Load = 1,063 KG
Results:	3 Units Passed

**Leakproofness (49 CFR 178.604)**

Not Applicable

**Hydraulic (Hydrostatic) (49 CFR 178.605)**

Not Applicable

**TEST RESULTS CERTIFIED BY:**

**Quality Assurance and Regulatory Affairs**

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**Phil Zamperin**  
**Director, Quality Assurance and Regulatory Affairs**

## LOK-RIM CLOSURE NOTIFICATION

**Product Type:** F11

**Country:** USA

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this is your notification of the closing method used for the containers sold to you. This method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested.

To be UN certified, this drum must be closed with the same cover and closing ring used for certification. If drum is purchased without these parts, contact the supplying Greif plant for the correct cover and closing ring.

Your product may adversely affect container materials, bung threads, or closing devices. Product compatibility with the container is the shipper's responsibility.

These instructions for closure are based upon the closure methods used to enable these containers to pass the United Nations test requirements as outlined by the UN marking on the package.

The closure recommendations do not take into account any hazards present in your facility, or the handling, filling or shipping of your product.

Any containers used for packaging hazardous materials should be inspected prior to filling and shipment. Containers with obvious damage or deterioration should not be filled or shipped.

### To Close:

1. Place cover on drum.
2. Snap the closing ring over the cover and top lip of the drum. Make sure that the writing on the closing lever is right side up. Also, make sure the bottom edge of the closing ring engages under the top lip of the drum.
3. Pull the locking lever closed. At the same time, tap along the entire outside edge of the closing ring with a mallet, beginning directly opposite the closing lever, until the lever is fully closed against the edge of the ring.
4. Snap the latch into the lever until it locks, then apply a sealing wire or other sealing device through the holes on the latch lever.
5. For covers with fittings: 2" fittings bearing NPS thread must be tightened to a torque level of 9 FT-LBS, and 3/4" fittings bearing NPS thread must be tightened to a torque level of 3 FT-LBS.
6. Drums closed in this manner have met the UN performance test requirements as specified in the container markings.