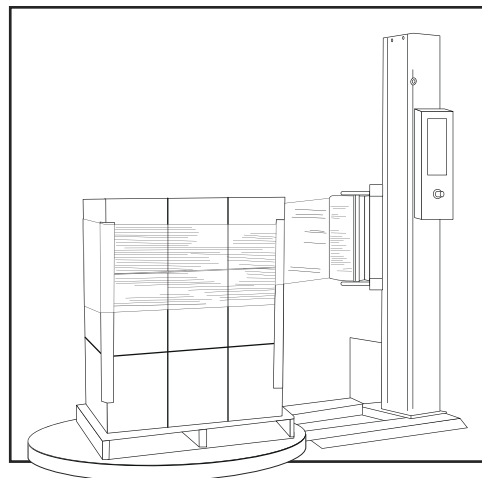


ULINE H-3702, H-8924

SEMI AUTOMATIC STRETCH WRAP MACHINE WITH SCALE

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ELECTRICAL PART LIST

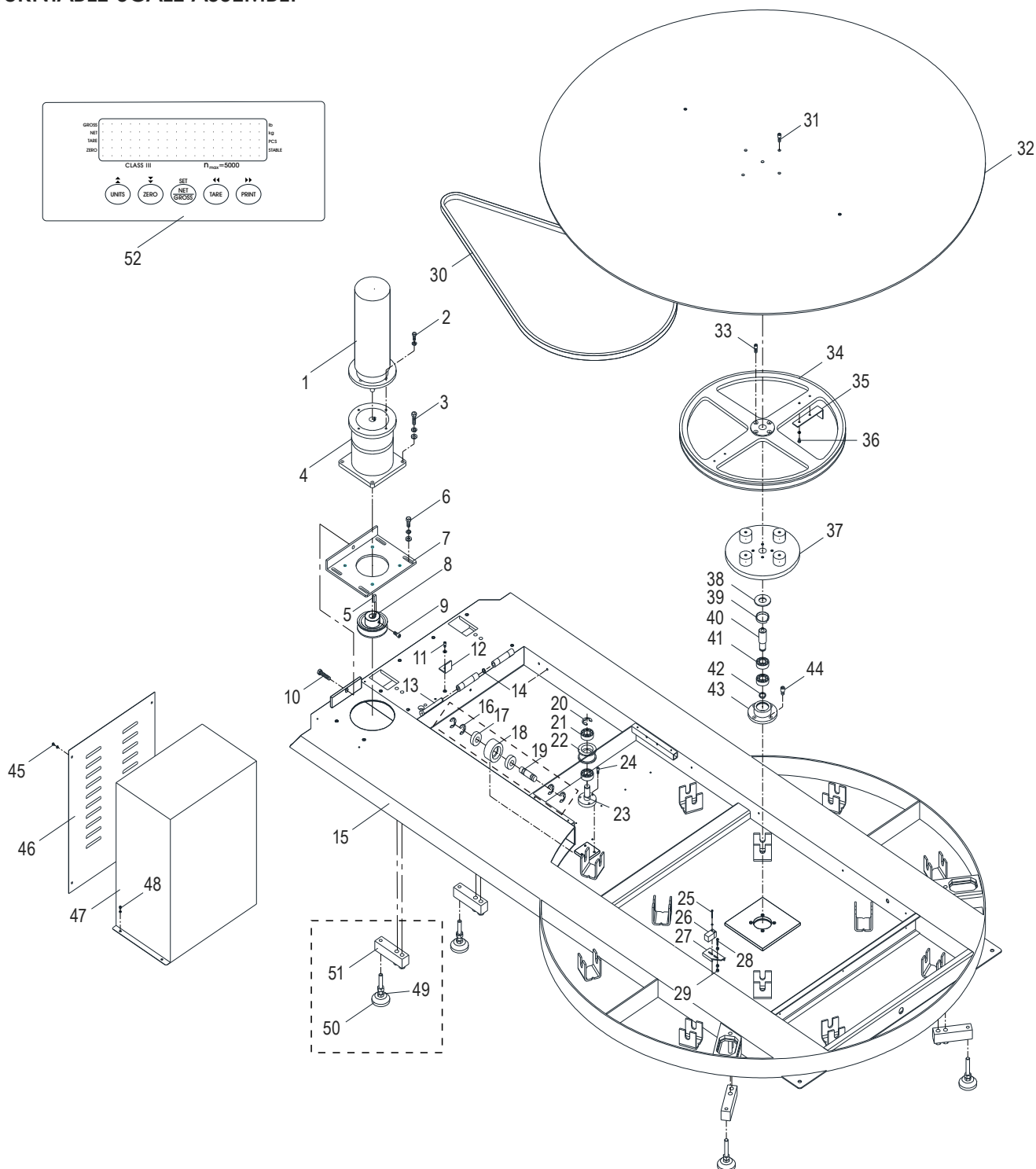
DESCRIPTION	QTY.	ULINE PART NO.	MFG. PART NO.
Microprocessor Card	1	H-1020-CARD	401495
Transformer Card	1	H-1020-TRANS	401361
Fuse, 250 VAC, 1 Amp, GMA	2	H-1020-01362	401362
Fuse, 250 VAC, 10 Amp, GMA	2	H-1020-03261	403261
Fuse, 250 VAC, 5 Amp, GMA	2	H-1020-01365	401365
Relay LY2 DC24V	5	-----	401366
Button White	1	H-1020-01367	401367
Button Seat Contactor Nox1	1	-----	401368
Auto Run Green Lamp: Cover	1	H-1020GSB	400609
Seat	1	-----	400610
Light	1	H-1020-00611	400611
Knob RN-99F, Ø6.4	2	H-1020-01371	401371
Various Resistor 5K	2	-----	400649
EMG. Switch	1	-----	401372
Button Seat Contactor NCX1	1	-----	401373
Main Power Switch	1	H-1020-PWRSW	401374
Limit Switch TZ-8108	2	H-1020-00639	400639
Limit Switch TM-1307	1	H-1020-00636	400636
Proximity Switch PS-05N-3M	1	H-1020-00641	400641
Limit Switch TZ-7110	1	H-1020-00637	400637
Photo Sensor A3R-2MX (Optional)	1	H-1020-00643	400643
Fan, 80 mm, 110-120VAC	1	H-1020-04261	404261
Fuse Holder	1	H-1020-04262	404262
Fuse, 0.2a, 30 mm	1	H-1020-04263	404263
Button Membrane Label For Control Panel	1	H-1020-LBL	310008
Carriage Control Cable	1	H-1020-CNTRL	403409

ULINE H-3702, H-8924

SEMI AUTOMATIC STRETCH WRAP MACHINE WITH SCALE

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TURNTABLE SCALE ASSEMBLY



SEMI AUTOMATIC STRETCH WRAP MACHINE WITH SCALE

TURNTABLE FRAME PARTS LIST

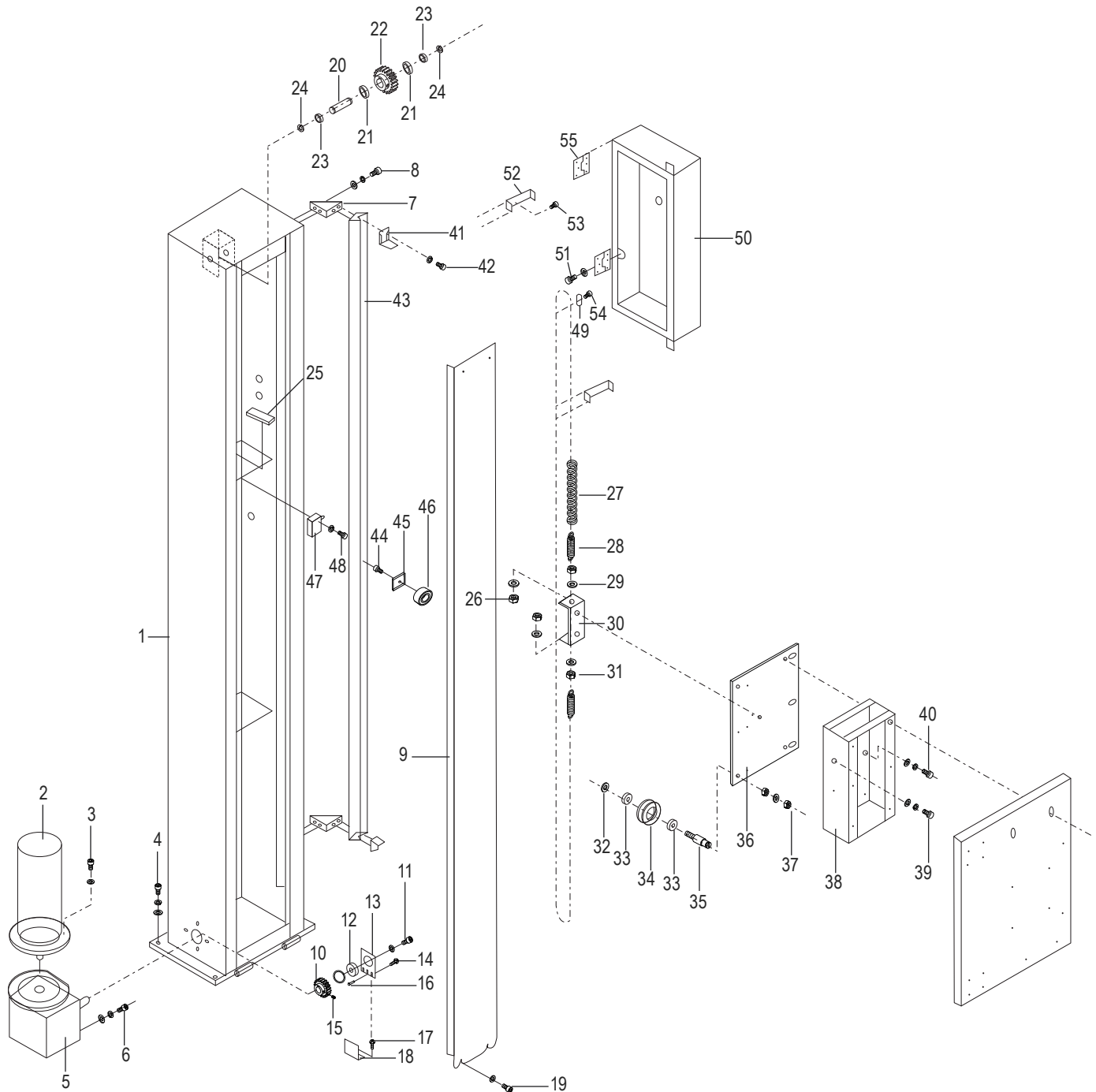
#	DESCRIPTION	QTY.	ULINE PART NO.	MFG. PART NO.
1	Motor VP3310D 1/4HP 1.5M	1	H-1020-37	300037
2	Screw M8 x 20L and W.	4	-----	200091
3	Screw M10 x 20L and S.W. & W.	4	-----	200092
4	Speed Reducer 1/4HP 1.5M	1	H-1020-00031	300031
5	Key 5 x 20L	1	H-1020-0002Q	300002
6	Screw M10 x 25L & S.W. & W.	4	-----	200093
7	Motor Adjust Seat 1.5M	1	-----	500034
8	Motor Pulley 4"22 1.5M	1	-----	500014
9	Set Screw, M8 x 10L	2	-----	207303
10	Screw M10 x 70L	1	-----	200095
11	Screw M6 x 12L and W.	1	H-1020-M6X12	200077
12	Motor Box Fix Plate	1	-----	500083
13	Pin	2	-----	500087
14	Ring STW-10	2	H-1020-79	300006
15	Turntable Seat With Integral Scale -- 1.5M	1	-----	600424
16	Ring STW-17	48	H-1287-17	300009
17	Bearing 6203ZZ 1.5M	24	-----	300021
18	Supporting Plastic Wheel 1.5M	12	-----	500010
19	Supporting Plastic Wheel Shaft 1.5M	12	-----	500009
20	Ring STW-17	1	H-1287-17	300009
21	Bearing 6203ZZ	2	-----	300021
22	Belt Lock Pulley	1	H-1020-22	500011
23	Belt Lock Pulley Shaft	1	H-1020-23	500012
24	Screw M6 x 16L	3	H-1020-M6X12	200078
25	Screw M3 x 25L and W.	2	-----	200098
26	Proximity Switch PS-05N-3M	1	H-1020-00641	400641
27	Proximity Switch Fix Seat	1	-----	504280
28	Screw M4 x 20L	2	-----	200103
29	Nut M5	6	-----	200128
30	Belt B-172 1.5M	1	-----	300013
31	Screw M8 x 25L	4	H-1020-M825L	200113
32	Turntable Top 1.5M	1	H-1020-TPLT	500004
33	Screw M8 x 20L	4	H-1020-M820L	200084
34	22" Wheel	1	H-1020-PLYDS	500007
35	Locating Plate	1	-----	504281
36	Screw M5 x 10L and W.	4	-----	200108
37	Pulley Fixing Plate	1	H-1287-34DS	500008
38	Belt Pulley Seat Ring	1	H-1287-BPSR	500085

**SEMI AUTOMATIC
STRETCH WRAP MACHINE
WITH SCALE****TURNTABLE FRAME PARTS LIST CONTINUED**

#	DESCRIPTION	QTY.	ULINE PART NO.	MFG. PART NO.
39	Ring RTW-42	1	-----	300012
40	Belt Pulley Shaft	1	H-1287-BPSFT	500084
41	Bearing 6004ZZ	2	H-1287-604ZZ	300018
42	Ring STW-20	1	H-1287-STW20	300010
43	Belt Pulley Bearing Seat	1	H-1287-43	500086
44	Screw M10 x 16L	4	H-1287-41	200088
45	Screw M4 x 8L & W.	4	-----	200100
46	Motor Cover 1.5M	1	H-3700-MCVR	500081
47	Turntable Motor Box 1.5M	1	H-1020-MTRBX	600028
48	Screw M4 X 8L and W.	2	-----	200100
49	Jam Nut – M12	1	-----	200140
50	Load Cell Foot	4	H-1619-LCF	306276
51	Load Cell	4	H-1619-LCELL	306275
	Scale Display (Not Shown)	1	H-1619-DPLYQ	300353
	Ramp – Integrated Scale (Not Shown)	1	H-1676	600947
	Summing Board Cover (Not Shown)	1	-----	510287

SEMI AUTOMATIC STRETCH WRAP MACHINE WITH SCALE

TOWER ASSEMBLY



SEMI AUTOMATIC STRETCH WRAP MACHINE WITH SCALE

TOWER ASSEMBLY PARTS LIST

#	DESCRIPTION	QTY.	ULINE PART NO.	MFG. PART NO.
1	Tower – STD (Scale)	1	---	504309
2	Elevator Unit Motor Vp3310d	1	H-1675-00038	300038
3	Screw M8 x 20L and S.W.	4	---	200091
4	Screw M10 x 25L and S.W. and W.	5	---	200090
5	Elevator Unit Speed Reducer VTM-40	1	H-1020-REDUQ	300030
6	Screw M8 x 25L and S.W. and W.	4	---	200085
7	Channel Support	2	H-3700-00135	500135
8	Screw M6 x 16L and S.W. and W.	4	H-1020-M6X16	200078
9	Chain Wheel Cover – STD	1	---	500136
10	Up & Down Chain Wheel (Lower) 11 Teeth	1	---	500041
11	Shcs, M6 x 16L and S.W. and W.	1	---	200802
12	Bearing 6202-2NR	1	---	300020
13	Speed Reducer Bearing Seat	1	---	500102
14	Screw M4 x 6L and W.	2	---	200099
15	Screw M6 x 8L	1	---	200120
16	Pin ø 4 x 8	1	---	300000
17	Screw M8 x 12L	2	---	200082
18	Bearing Adjust Seat	1	---	500103
19	Screw M6 x 12L and W.	4	H-1020-M6X12	200077
20	Upper Chain Wheel Shaft	1	---	500003
21	Bearing 6002ZZ	2	---	300017
22	Upper Chain Wheel	1	---	500118
24	Ring STW-15	2	---	300008
25	Adjust Bar Washer	1	---	501864
26	Nut M12	1	---	200140
27	Chain – STD	1	H-1020-2.1M	300049
28	Elevator Unit Chain Screw Shaft	2	---	500025
29	Washer M12	4	---	200147
30	Chain Adjust Seat	1	---	500092
31	Nut M12	3	---	200133
32	Ring STW-12	6	---	300007
33	Bearing 6001ZZ	8	---	300016
34	Up and Down Driving Wheel	4	---	500090
35	Up and Down Driving Wheel Shaft	4	---	500091
36	Chain Wheel Seat	1	---	500040
37	Nut M10 and S.W. and W.	6	---	200131
38	Elevator Unit Seat (Inner)	1	---	600008
39	Screw M8 x 20L and S.W. and W.	2	H-1020-M820L	200084

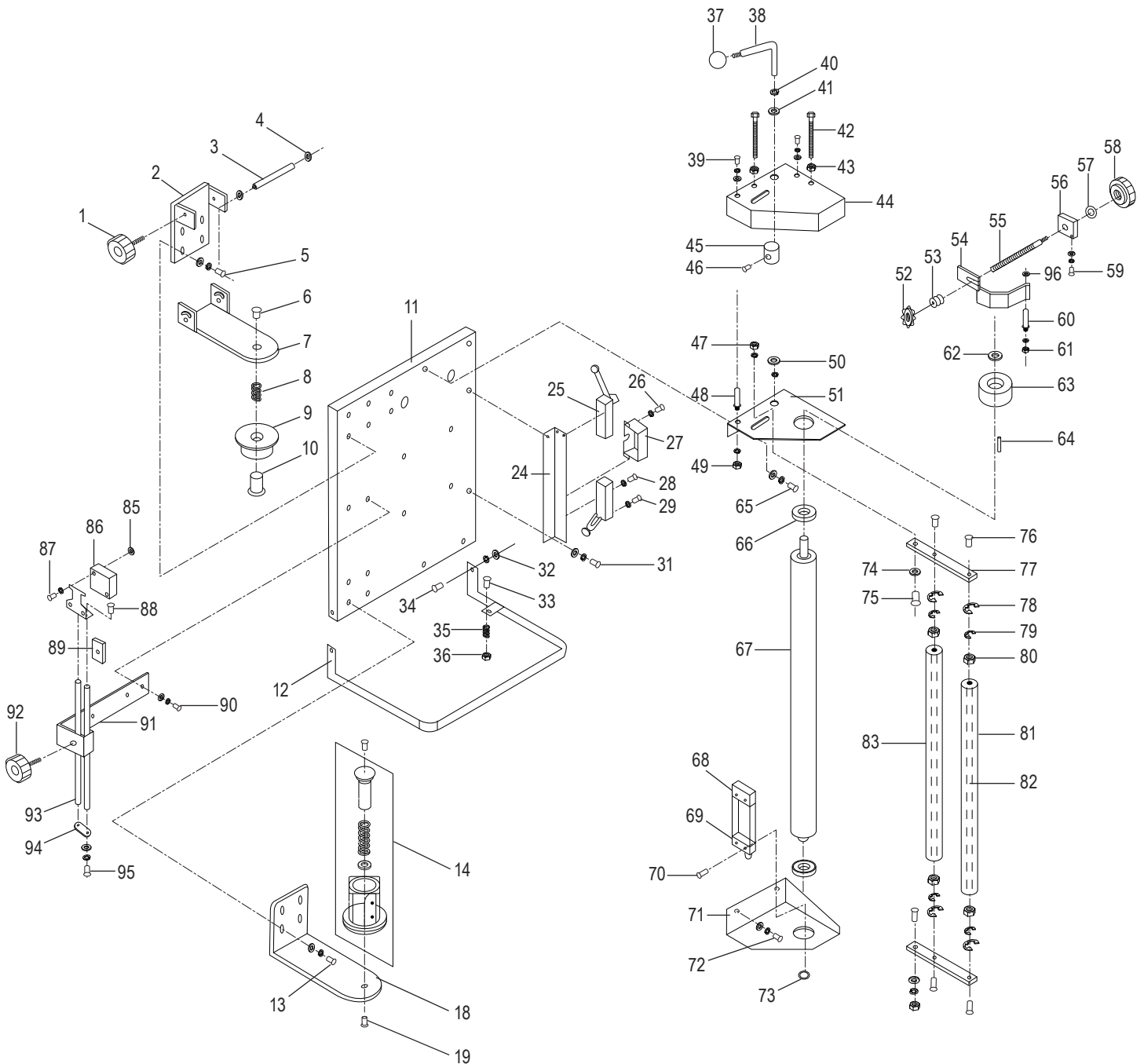
**SEMI AUTOMATIC
STRETCH WRAP MACHINE
WITH SCALE****TOWER ASSEMBLY PARTS LIST CONTINUED**

#	DESCRIPTION	QTY.	ULINE PART NO.	MFG. PART NO.
40	Screw M8 x 16L and S.W. and W.	6	-----	200083
41	Limit Plate	2	-----	500138
42	Screw M6 x 16L and S.W. and Nut	4	-----	200125
43	Channel – STD	1	H-3700-00139	500139
44	Screw M6 x 16L	1	H-1020-M6X16	200078
45	Fix Piece	1	H-1020-FIXPC	500141
46	Handel Wheel	1	H-1020-HNDWH	500142
47	Limit Switch TZ-7110	1	H-1020-00637	400637
48	Screw M4 x 30L and W.	2	-----	200105
49	Lock with Key	2	H-1020TWRKEY	300041
50	Control Box	1	H-1020-00143	500143
50a	Button Membrane Label For Control Panel	1	H-1020-LBL	310008
51	Screw M6 x 10L and S.W.	1	-----	200076
52	Lock Latch Plate	2	H-1020300048	300048
53	Screw M6 x 10L and S.W.	4	-----	200076
54	Screw M5 x 16L	1	-----	204905
55	Hinge	2	H-7208-CPH	500106
	Scale Display (Not Shown)	1	H-1619-DPLYQ	300353
	Scale Power Plug Receptacle (Not Shown)	1	-----	504471
	Power Plug Cover (Not Shown)	1	-----	504470

ULINE H-3702, H-8924 **SEMI AUTOMATIC** **STRETCH WRAP MACHINE** **WITH SCALE**

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FILM CARRIAGE ASSEMBLY



SEMI AUTOMATIC STRETCH WRAP MACHINE WITH SCALE

FILM CARRIAGE ASSEMBLY PARTS LIST

#	DESCRIPTION	QTY.	ULINE PART NO.	MFG. PART NO.
1	Knob	1	-----	500000
1	Knob Threaded Rod Stud	1	-----	204908
2	Film Fix Seat (Upper)	1	-----	500144
3	Shaft	1	-----	500145
4	Ring STW-10	2	H-1020-79	300006
5	Screw M6 x 20L and S.W. and W.	4	-----	200079
6	Flat Head Screw M10 x 20L	1	H-2957-FHCS	200627
7	Film Moving Shaft	1	-----	500146
8	Film Seat Spring	1	-----	500147
9	Film Seat (Upper)	1	-----	500148
10	Film Seat Shaft	1	-----	500101
11	Elevator Unit Seat (Outer) – 20"	1	-----	500149
11	Elevator Unit Seat (Outer) – 30"	1	-----	504260
12	Pedal	1	H-1020-FTPED	500150
13	Screw M6 x 20L and S.W. and W.	4	-----	200079
14	Lower Core Holder Assembly Includes: • Film Seat Shaft #7 (1) • Spring #35 (1) • Bearing NTB/A51730 • Film Core Holder • Film Core Brake Plate • Film Brake Disc • Washer	1	H-1619-LCORE	700072
18	Film Fix Seat (Lower)	1	-----	500151
19	Screw M10 x 20L	1	-----	200089
23	Screw M6 x 20L and S.W. and W.	2	-----	200079
24	Limit Switch Seat	1	-----	500152
25	Limit Switch TZ-8108	2	H-1020-00639	400639
26	Screw M4 x 12L	2	-----	200101
27	Terminal Cover	1	-----	500130
28	Screw M4 x 16L	4	-----	200102
29	Screw M4 x 12L	4	-----	200101
31	Screw M6 x 12L and S.W. and W.	2	-----	200077
32	Nut M6	2	-----	200137
33	Screw M4 x 20L	1	-----	200103
34	Screw M6 x 20L	2	-----	200079
35	Spring	1	-----	500016
36	Nut M4	2	-----	200127
37	Handle Knob	1	-----	500913
38	Handle	1	-----	500153

**SEMI AUTOMATIC
STRETCH WRAP MACHINE
WITH SCALE****FILM CARRIAGE ASSEMBLY PARTS LIST CONTINUED**

#	DESCRIPTION	QTY.	ULINE PART NO.	MFG. PART NO.
39	Screw M6 x 12L and S.W. and W.	2	H-1020-M6X12	200077
40	Ring STW-10	1	H-1020-79	300006
41	Ring	1	-----	500154
42	Screw M6 x 100L	2	-----	200157
43	Nut M6	4	-----	200129
44	Stretch Seat Cover (Upper)	1	-----	500155
45	Wheel	1	H-1020-5001Q	500156
46	Screw M6 x 10L	1	H-1020-2001Q	200121
47	Nut M8 and S.W.	2	-----	200130
48	Stretch Seat Shaft	1	-----	500157
49	Nut M8 and W.	1	-----	200130
50	Ring	1	H-1020-BUSHQ	500158
51	Upper Stretch Seat	1	-----	500159
52	Tension Adjust Seat	1	H-1020-0160Q	500160
53	Stretch Spring	1	H-1020-SORNG	500161
54	Brake Plate	1	H-1020-00162	500162
55	Tension Adjust Screw	1	H-1020-BSCRW	500163
56	Gear Screw Fix Seat	1	-----	500164
57	Ring	1	-----	500154
58	Handle	1	-----	500000
59	Screw M6 x 12L and S.W. and W.	2	H-1020-M6X12	200077
60	Break Plate Shaft	1	-----	500165
61	Nut M6 and S.W.	2	-----	200129
62	Break Wheel Fix Shaft	1	-----	500166
63	Brake Wheel	1	H-1020-0167Q	500167
64	Pin 5 x 5 x 20L	1	H-1020-0002Q	300002
65	Screw M8 x 20L and S.W. and W.	2	H-1020-M820L	200084
66	Bearing 6004ZZ-NR	2	H-1020-BEARN	300051
67	Pre-Stretch Shaft – 20"	1	H-1020-PSHFT	500168
67	Pre-Stretch Shaft – 30"	1	-----	504261
68	Wire Protector	1	-----	400640
69	Limit Switch TM-1307	1	H-1020-00636	400636
70	Screw M4 x 25L	2	-----	200104
71	Lower Stretch Seat	1	-----	500169
72	Screw M8 x 20L and S.W. and W.	2	H-1020-M820L	200084
73	Ring STW-20	1	H-1287-STW20	300010
74	Ring	2	H-1020-BUSHQ	500158

**SEMI AUTOMATIC
STRETCH WRAP MACHINE
WITH SCALE****FILM CARRIAGE ASSEMBLY PARTS LIST CONTINUED**

#	DESCRIPTION	QTY.	ULINE PART NO.	MFG. PART NO.
75	Moving Shaft Pin	2	H-1020-PINQ	500170
76	Screw M6 x 12L	4	-----	200833
77	Moving Shaft	1	H-1020-SHFTQ	500171
77	Moving Shaft	1	-----	500172
78	Ring STW-22	4	H-1020-78	300052
79	Ring STW-10	4	H-1020-79	300006
80	Bearing 6000ZZ	4	H-1020-80	300015
81	Idler Roller – 20"	1	H-1020-81	500173
81	Idler Roller – 30"	1	-----	504262
82	Idler Roller Shaft – 20"	2	-----	500174
82	Idler Roller Shaft – 30"	2	-----	504263
83	Idler Roller – 20"	1	-----	500175
83	Idler Roller – 30"	1	-----	504264
85	Nut M4 (Optional)	2	-----	200127
86	Photo Sensor A3R-2MX	1	H-1020-00643	400643
87	Screw M4 x 12L and W.	2	-----	200101
88	Screw M6 x 12L	2	-----	200110
89	Fix Piece	1	-----	500094
90	Screw M6 x 20L and S.W. and W.	2	-----	200079
91	Photo Sensor Adjust Seat	1	-----	500176
92	Handler	1	-----	500000
93	Photo Sensor Adjust Bar	2	-----	500095
94	Connecting Plate	1	-----	500096
95	Screw M6 x 12L and S.W. and W.	2	H-1020-M6X12	200077
96	Spacer, Anti-Squeak	1	-----	304629
	Color-Sensitive Photo Sensor (Optional) (Not Shown)	1	H-1020-COLOR	700774
	Instructional Video (Not Shown)	1	H-1020VIDEO	PREDLOWPROF1
	AC Adaptor (Not Shown)	1	H-1619-ACAD	307360
	Power Cord (Not Shown)	1	H-1020-POWER	400743